

#### Fractional Order Control and Its Applications in Motion Control

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#### Outline

Brief Review
My Contributions
Conclusions & Future Works
Publications



#### Section 1

#### Brief Review

- ◆ What is FOC?
- When did FOC begin?
- Why need FOC?
- My Contributions
- Conclusions & future works
- Publications



#### What is "Fractional"

 Models and/or controllers described by fractional order differential equations.
 Fractional order modeling:

 $0.7943y^{2.5708}(t) + 5.2385y^{0.8372}(t) + 1.5560y(t) = u(t)$ 

Fractional PID controller:

$$C(s) = K_{p} + \frac{K_{i}}{s^{\alpha}} + K_{d} s^{\beta}$$



#### Mathematic definitions

Riemann-Liouville Definition:

$${}_{a}D_{t}^{\alpha}f(t) = \frac{1}{\Gamma(\gamma - \alpha)} \frac{d^{\gamma}}{dt^{\gamma}} \int_{a}^{t} \frac{1}{(t - \xi)^{\alpha - \gamma + 1}} f(\xi) d\xi, \qquad \gamma - 1 < \alpha < \gamma$$

Grünwald-Letnikov Definition:

 $_{a}L$ 

$$Q_{t}^{\alpha}f(t) = \lim_{\substack{h \to 0 \\ nh=t-a}} h^{-\alpha} \sum_{r=0}^{n} (-1)^{r} \binom{\alpha}{r} f(t-rh)$$
 Fractional order systems have an unlimited memory (infinite dimension)

Fractional order of *s* means fractional order calculus.

 $\overline{L\left\{_{0}D_{t}^{\alpha}f(t)\right\}} = s^{\alpha}F(s), \quad F_{e}\left\{_{0}D_{t}^{\alpha}f(t)\right\} = (j\omega)^{\alpha}F(j\omega)$ 



#### Mathematical presentations

Fractional differential equation:  $a_n D_t^{\alpha_n} y(t) + \dots + a_1 D_t^{\alpha_1} y(t) + a_0 D_t^{\alpha_0} y(t)$  $= b_{m} D_{t}^{\beta_{m}} u(t) + \dots + b_{1} D_{t}^{\beta_{1}} u(t) + b_{0} D_{t}^{\beta_{0}} u(t)$ Fractional transfer function:  $G(s) = \frac{Y(s)}{U(s)} = \frac{b_m s^{\beta_m} + \dots + b_1 s^{\beta_1} + b_0 s^{\beta_0}}{a_n s^{\alpha_n} + \dots + a_1 s^{\alpha_1} + a_0 s^{\alpha_0}}$ State-space model in s-plane: sX(s) = A(s)X(s) + B(s)U(s)Y(s) = C(s)X(s)



#### Frequency response

#### Sinusoidal input

 $r(t) = R\sin(\omega t)$ 

Using an asymptotic expansion of the incomplete gamma function For FOC system with transfer function: *M*(*j*  $\omega$ )

 $Y = R |M(j\omega)|, \qquad \phi = \angle M(j\omega)$ 

$${}_{0}D_{t}^{\alpha}\sin(\omega t)\Big|_{t\to\infty} = \omega^{\alpha}\sin(\omega t + \frac{\pi}{2}\alpha) + \sum_{n=0}^{\infty}\frac{(-1)^{n}}{\omega^{1+2n}\Gamma(-\alpha - 2n)} \cdot \frac{1}{t^{1+2n+\alpha}}$$
$$= \omega^{\alpha}\sin(\omega t + \frac{\pi}{2}\alpha)$$
$$(t) = V\sin(\omega t + \phi) \qquad V = R\omega^{\alpha} \qquad \phi = \frac{\pi}{2}\alpha$$

2



### Example of time responses

Basically interpolation, but still quite different.



Open-loop  $1/s^{\alpha}$  system

Unity feedback  $1/s^{\alpha}$  system



## Example of frequency responses

## Perfect interpolation, both in magnitude and phase.



#### Open-loop $1/s^{\alpha}$ system



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### History of 300 years

 Leibnitz introduced the notation d<sup>n</sup>y/dx<sup>n</sup>. A letter to L'Hospital in 1695 Leibnitz raised the following question:
 *Can the meaning of derivatives with integer order d<sup>n</sup>y(x)/dx<sup>n</sup> be* generalized to derivatives with non-integer orders?

The story goes that L'Hospital was somewhat curious about that question and replied by another question to Leibnitz: *What is* n=1/2?

Leibnitz in a letter dated September 30, 1695 replied: *It will lead to a paradox, from which one day useful consequences will be drawn.* 



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# "New" research with long history

Fractional Order Control (FOC) was introduced by Tustin for the position control of massive objects half a century ago in 1958.





#### Robust against gain variation



α=0.6, namely 1/s^1.4 system, has the best robustness against saturation non-linearity



#### Main obstacles in the past

FOC was not widely incorporated into control engineering mainly due to:

- The unfamiliarity of taking fractional order
- The existence of so few physical applications
- The limited computational power available at that time.



#### Resurging interest

- Fractional order differential equations could describe dynamic processes more adequately.
- Fractional dynamic systems need fractional order controllers for more effective control.
- Computational power's progress also makes modeling and realization of FOC systems much easier.
- FOC can achieve clear-cut design of robust control systems.



## International community

- The researches on FOC are centered in European universities.
- France CRONE (Controle Robuste d'Ordre Non-Entier) team, Denis Matignon, Ivo Petras, Igor Podlubny, J. A. Tenreiro Machado, Yangquan Chen, etc.
- 1st ASME Symposium on Fractional Derivatives and Their Applications (FDTA) was held in last year's ASME Chicago conference.
- 1st IFAC Workshop on Fractional Differentiation and its Applications (FDA'04) was held last week in Bordeaux, France.





#### ASME Chicago symposium

29 papers concerning FDTA in automatic control, automatic control and system, robotics and dynamic systems, analysis tools and numerical methods, modeling, visco-elasticity and thermal systems were presented in the symposium.

A sub-committee called "Fractional Dynamic Systems" under ASME "Multi-body Systems and Nonlinear Dynamics" committee was also formed during the symposium.



#### IFAC Bordeaux workshop

#### <u>16 sections</u>:

- Material Modeling
- Physical and Biological Systems Modeling
- Material Tools, Control
- System Identification
- Software for Fractional Systems
- Applications in Econophysics
- Technological Transfers
- Implementation/Discretisation
   of Fractional Operators

- Thermal and Fluid Systems Modeling
- Applications in Electrical Engineering
   Appmalous transport/Papel
  - Anomalous transport/Random walks

Applications in Control, Robotics and Mechatronics Fractional Diffusion Equations and Their Applications Fractional Systems Analysis Numerical methods for Fractional Systems



## Impressive presentations 前東京大学 **IFAC Bordeaux workshop**





#### Impressive presentations im京京大学 IFAC Bordeaux workshop



## Impressive presentations 前京京大学 IFAC Bordeaux workshop

Identification of the rabbit muscle behavior

#### **Bio-Control with FOC?**







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#### Three main advantages

Natural modeling of control plant's dynamic features

Clear-cut and effective robust control design

Reasonable realization by proper approximation



## Section 2

Brief Review

- My Contributions
  - ♦ Basic attitude
  - Fractional order modeling
  - <u>Stability determination</u>
  - <u>Effective gain-phase tradeoff</u>
  - Sampling time scaling property
  - <u>Applications</u>
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#### Basic attitude

- Responsibility of pioneer: FOC is still in a primitive stage. AS a FOC pioneer (maybe), I want to establish a good basis for future FOC researches.
- FOC should be an engineering research: The mathematics of FOC can be extremely difficult. However, as an engineering student, I should not be restricted by difficult mathematics, but try to apply FOC from engineering view.
- FOC should be useful: Like all the other researches, the FOC research is also inevitably a team work. Superior application results will absorb excellent researchers into FOC field.



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#### More natural modeling

- The fractional order model can provide a new possibility to acquire more adequate modeling of dynamic processes.
- Fractional order models have been applied to describe reheating furnace, visco-elasticity, chemical processes and Chaos system, etc.
- Using fractional order model for describing distributedparameter systems is quite natural since the Laplace transform of partial differential equations will inevitably introduce fractional order s operator.

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## An example of fractional order modeling









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## Stable pole for $N(s^{\alpha})$ system







### Nyquist stability criterion

#### Take unity-feedback $1/s^{\alpha}$ as an example:



#### Frequency responses

Time responses



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#### Impact of $s^{\alpha}$

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 $\alpha$ : 0.0  $\rightarrow$  2.0 with 0.2 interval





### Smooth transition



- Good control performance: large loop gain in lowfrequency range
- Good robustness: small loop gain in high-frequency
- A smooth transition is important to design control system, which is neither too conservative (too large stability margin) nor too aggressive (too small stability margin).



#### Desirable stability margin

• Unity-feedback system G(s) = -







#### **Robust stability**








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#### **Riemman-Liouville definition**

$${}_{0}I_{t}^{\alpha}f(t) = \int_{0}^{t} f(\tau)dg_{t}(\tau), \quad 0 < \alpha < 1$$

$$g_t(\tau) = \frac{1}{\Gamma(1+\alpha)} \left[ t^{\alpha} - (t-\tau)^{\alpha} \right]$$

$$t = nt_s$$

$$g_{nt_s}(kt_s) = \frac{\left[n^{\alpha} - (n-k)^{\alpha}\right]}{\Gamma(1+\alpha)} t_s^{\alpha}, \quad k = 1, ..., r$$

$$\Delta g_{nt_s}(kt_s) = g_{nt_s}(kt_s) - g_{nt_s}[(k-1)t_s]$$

$$\Delta g_{nt_s}(kt_s) = \frac{(n-k+1)^{\alpha} - (n-k)^{\alpha}}{\Gamma(1+\alpha)} t_s^{\alpha}$$

Sampling time between  $f(kt_s) = \frac{1^{\alpha} - 0^{\alpha}}{\Gamma(1 + \alpha)} t_s^{\alpha}$   $T_n(n-1) = \frac{2^{\alpha} - 1^{\alpha}}{\Gamma(1 + \alpha)} t_s^{\alpha}$ 

. . .

$$T_n(1) = \frac{n^{\alpha} - (n-1)^{\alpha}}{\Gamma(1+\alpha)} t_s^{\alpha}$$



### Scaled integral

#### Based on the trapezoidal integration rule:





#### Derivative of scaled integral

#### Riemman-Liouville definition:







### Control strategy

Apply strong control action to latest sampled inputs:

$$u(n) = \sum_{k=1}^{n} \frac{1}{\lambda_n(k)} [e(k) + e(k-1)], \qquad \lambda_n(k) := \frac{1}{T_n(k)}$$

The rapidly fading influences of the old values and dominance of the latest ones make FOC "<u>passively</u> <u>adaptive</u>" to the present changes of dynamic



The forgetting factor for discrete  $I^{\alpha}$  controller (sampling time = 0.001sec)



# Realization by scaled sampling time

Memorize the behavior of x(t) only in "recent past":

$${}_{t_0}D^{\alpha}_t x(t) \approx {}_{t-L}D^{\alpha}_t x(t), \qquad t > t_0 + L$$

Therefore:

$$Z(D^{\alpha}[x(t)]) \approx \frac{1}{T^{\alpha}} \sum_{j=0}^{\infty} c_j z^{-j}$$

integral controllers D<sup>-a</sup>:

$$\begin{split} c_0 &= \frac{1}{2\Gamma(1+\left|\alpha\right|)} \\ c_j &= \frac{\left(j+1\right)^{\left|\alpha\right|} - \left(j-1\right)^{\left|\alpha\right|}}{2\Gamma(1+\left|\alpha\right|)}, \qquad j \geq 1 \end{split}$$

derivative controllers D<sup>-a</sup> :



$$c_{0} = \frac{1}{2\Gamma(2-\alpha)}$$

$$c_{1} = \frac{2^{1-\alpha} - 1}{2\Gamma(2-\alpha)}$$

$$c_{j} = \frac{1}{2\Gamma(2-\alpha)} [(j+1)^{1-\alpha} - j^{1-\alpha} - (j-1)^{1-\alpha} - (j-2)^{1-\alpha}], \quad j \ge 2$$

42



#### An example



One-mass position control loop

- Fractional order D^a controllers are realized by sampling time scaling method, in which whole past values will be remembered.
- The integer order D controller is discretized by the backward-difference rule:

$$Z\left\{\frac{df(t)}{dt}\Big|_{t=kT}\right\} = Z\left\{\frac{1}{T}(f(kT) - f[(k-1)T])\right\} = \frac{z-1}{Tz}F(z)$$



#### Time responses

#### Without saturation





#### With saturation





	D <sup>0</sup>	Dα	$D^1$
Inputs memorized	latest one	whole	latest two
Forgetting factor	1	scaled	т
Control action	weak	middle & scaled	strong
Robustness	-	good	poor



## Close-loop frequency responses



	D <sup>0</sup>	Dα	$D^1$
Resonant peak	large	intermediate	small
Bandwidth BW	small	intermediate	large
Change of BW	small	intermediate	large
Cut-off rate	large	intermediate	small



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#### Various methods

- Since the fractional order systems have infinite dimension, proper approximation by finite differential or difference equation must be introduced.
- For broken-line approximation, further discretization is needed.
- Three direct discretization approaches: Short Memory Principle, Tustin Taylor Expansion, Lagrange Function Interpolation.



#### Frequency-domain approach





### Short memory principle

Grünwald-Letnikov Definition  ${}_{a}D_{t}^{k} = \lim_{\substack{h \to 0 \\ nh = t-a}} h^{-k} \sum_{r=0}^{n} (-1)^{r} \binom{k}{r} f(t-rh),$  $Z(s^k) \approx T^{-k} \sum_{j=0}^{k} c_j^k z^{-j}$ **Binomial coefficient**  $c_j^k = (-1)^k \binom{k}{j}, \quad c_0^k = 1$ 



Only recent past remembered  $_{t_0} D_t^k [f(t)] \approx {}_{t-L} D_t^k [f(t)]$ 



#### **Tustin Taylor expansion**

Taylor expansion of fractional k order well-known Tustin operator:

For implementation, truncation is needed:  $\left(\frac{2}{T}\frac{1-z^{-1}}{1+z^{-1}}\right)^k = \frac{1}{T^k}\sum_{j=0}^m c_j z^{-j}$ 



### Lagrange function interpolation

Quadratic Lagrange interpolation between x(k-2), x(k-1) and x(k):  $x(t) = \frac{x(k) - 2x(k-1) + x(k-2)}{2} \left(\frac{t}{T}\right)^2 - \frac{x(k) - 4x(k-1) + 3x(k-2)}{2} \frac{t}{T}$ + x(k-2)• k order derivative of  $t^n : {}_{0}D_t^k(t^n) = \frac{n!t^{n-k}}{\Gamma(n-k+1)}$ For t=2T, the z-transformation is:  $Z(s^{k}) = \frac{1}{T^{k}} \frac{1}{2^{k} \Gamma(3-k)} \left[ (2+k) - 4kz^{-1} + k^{2}z^{-2} \right]$ 



#### SMP best



- Tustin Taylor expansion and Lagrange function interpolation are not reliable.
- Sampling time scaling and short memory principle have similar performances.
- Short memory principle method is most practically superior due to its simple algorithm. Take memory length 100 should give good approximation. In real application, 10 is also acceptable.



#### Examples for SMP and STS

 $Z_{SMP} \{s^{0.4}\} = 15.8489 - 6.3396z^{-1} - 1.9019z^{-2} - 1.0143z^{-3} - 0.6593z^{-4} - 0.4747z^{-5} - 0.3639z^{-6} - 0.2912z^{-7} - 0.2402z^{-8} - 0.2028z^{-9}$ 

 $Z_{STS} \{s^{0.4}\} = 8.8689 + 4.5738z^{-1} - 5.1664z^{-2} - 1.3436z^{-3} - 0.7834z^{-4} - 0.5373z^{-5} - 0.4008z^{-6} - 0.3150z^{-7} - 0.2567z^{-8} - 0.2149z^{-9}$ 

- The 10 latest sampled inputs are memorized. The approximated fractional order controllers can be easily realized by computer program.
- In sampling time scaling method, gamma function Γ(x) needs to be calculated. The short memory principle's algorithm is much easier. Only the four basic operations of arithmetic are needed.



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#### The experimental setup







#### **Three-mass Model**





 $G(s) = \frac{(s^2 + \omega_{h1}^2)(s^2 + \omega_{h2}^2)}{J_{m}s(s^2 + \omega_{n1}^2)(s^2 + \omega_{n2}^2)}$ 





#### Fractional order PI<sup>α</sup>D<sup>β</sup> controller





#### Point to plane



#### adjust $\alpha$







#### adjust K<sub>i</sub>

#### adjust K<sub>d</sub>

59



40





### More effective and predictable





### My practices on $PI^{\alpha}D^{\beta}$ control

- I<sup>α</sup> controller for one-mass robust speed control (ASME paper)
- PI<sup>α</sup>D controller for two-mass robust speed control (IPEMC paper)
- <u>PID<sup>β</sup> controller for the vibration</u>
   <u>suppression control of torsional system</u> (IEEJ and ACC papers)



#### Integer order PID controller

Design PID controller with simplified two-mass model which neglects the backlash between gears.



Setpoint-I PID controller



Simulation results



#### Introduce fractional D<sup>β</sup>

#### Open-loop Bode plot with three-mass model





62



#### Tradeoff exists

#### Tradeoff between gain margin loss and backlash vibration suppression strength exists.



Gain margin vs  $\beta$ 

Open-loop Bode plots<sub>63</sub>



#### **Discrete realization**

For comparison, SMP and STS are both introduced. Memorizing 10 past values should be reasonable.





#### Short memory principle

#### Sampling time scaling



#### Experiment: PID control

Severe backlash vibration occurs, consistent with the analysis. PID control system is unstable.





#### Experiment: PID<sup>β</sup> control

 Short memory principle: memory length 0.01sec (10 past values)





#### Experiment: interesting continuity









### Experiment: STS method 资家 (m=10)





68

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#### Fractional order filter



### A general solution

- Tradeoff between stability margin loss and strength of vibration suppression is a common and natural problem in oscillatory system control.
- By introducing fractional order low-pass filter 1/(Ts+1)^a, this tradeoff can be adjusted directly and continuously.
- PI control with 1/(Ts+1)^a filter is proposed as a general solution with an experimental verification.



### PI Control



- The PI-only control has a satisfactory performance in simulation with nominal plant model.
- In torsional system's control, suppressing vibration, especially caused by gear backlash must be considered.
- In order to have a good vibration suppression, additional factors with negative slope and phase-lag are needed.



#### Direct tradeoff adjustment





72


## **Broken-line realization**

- To give control system enough band width for a fast time response, T=1/w<sub>b</sub>=1/200.
- Approximate 1/(Ts+1)^a in frequency range [w<sub>b</sub>, w<sub>h</sub>]. (w<sub>h</sub>=10,000)
- Even taking 2nd approximation can give a good frequency response.





## Experiment: PI-only

### Poor vibration suppression performance while system is still stable.





# Experiment: continuous tradeoff adjustment



### Poor stability



## Experiment: 1<sup>st</sup> approximation worked!



Controller of 1<sup>st</sup>order:  $0.2091 \frac{(s+3092.4949)}{(s+646.7270)}$ 

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# Experiment: Load inertia ® variation (5 load flywheels)





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## Experiment: Shaft elasticity<sup>東京大学</sup> variation (4mm shaft)







### Fractional order disturbance observer



## **Conventional DOB**



Q-filter: a low-pass filter to restrict the effective bandwidth of DOB.

 DOB: a loop-shaping of adding more attenuation in the lower frequency range.

Tradeoff: the reduced phase margin. Smaller n, better vibration suppression performance; however, poorer relative stability.



## **Robust stability**



60

40

α: from 2 to 0.2 with 0.2 interval

 $10^{2}$ 

05-00 00-50 00-50

-40

-60

 $10^{9}$ 

 $10^{1}$ 

#### The open-loop transfer function

$$L(s) = \frac{Q(s)}{1 - Q(s)}$$

Q(s): complementary sensitivity function 1-Q(s): sensitivity function

Complementary sensitivity function

 $10^{3}$ 

Freq. (rad/sec)

 $10^{4}$ 

 $\alpha$ : from 2 to 0

 $10^{2}$ 

with 0.2 interval

60

40

-40

-60

 $10^{1}$ 



 $10^{3}$ 

Freq. (rad/sec)

S(s)

 $10^{4}$ 

 $10^{5}$ 



## An example

Multiplicative perturbation:  $\Delta(s) = e^{-sT_d} - 1$ **Robust stability:**  $\|T(j\omega)\Delta(j\omega)\|_{\infty} \leq 1$ **Fractional Q-filter:**  $Q(s) = \frac{1}{(\tau s + 1)^{\alpha}}$ 





## Direct tradeoff adjustment





## Experiment: PI+Conventional DOB

### Vibration suppression is improved but not enough yet.





Poor robust stability



### Poor vibration suppression

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## Experiment: 0.4 order Q-filter Reason: bad robust stability







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## Experiment:Load inertia variation (5 load flywheels)





Experiment: Shaft elasticity 京京大学 variation (4mm shaft)







## Section 3

Brief Review
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## Position of FOC

Theoretical position: FOC opened a new dimension for control theory. FOC is also a nice generalization of IOC theory.

Practical advantages: "design by FOC and realize by IOC" are inevitable. The practical advantages for FOC is to provide more flexibility and insight in control design.



## Unfamiliar but natural choice

- Modeling and identification: The dynamic features of "real" systems can be described more adequately by fractional order models.
- Control design: By introducing FOC, a better tradeoff between different prescribed control demands could be more easily obtained compared to conventional IOC approaches.



## Clear-cut and effective design

- Powerful s<sup>α</sup> operator: in FOC, the tuning knob can be reduced significantly compared to high-order transfer functions designed by conventional IOC approaches.
- Two-stage design approach: IOC design method gives a good sense of direction and novel FOC design method further improves control performance.



## **Reasonable realization**

- Various approaches: Several realization methods were proposed for the realization of fractional order controllers.
- Reasonable approximation: The experimental results verify the reliability of fractional order controller's realization.



## Future works ...

- Applying FOC in MIMO system: using transfer function matrix should be an interesting research field.
- Fractional order z<sup>α</sup> operator: Generalizing present digital control techniques based on FOC concept should be a quite challenging and meaningful research.
- Expansion of application field: FOC could be a general and effective approach with "in-between" characteristics. Especially, a human-friendly control for welfare control may be realized based on FOC.



## Section 4

Brief Review
My Contributions
Conclusions & future works
Publications



## Journals (4)

- Chengbin Ma, Yasumasa Fujii and Kenji Yamaji: China's electric power sector's options considering its environmental impacts, Vol. 5, Environmental Economics and Policy Studies, 2002, Springer-Verlag academic publisher (published)
- Chengbin Ma, Yoichi Hori, Backlash Vibration Suppression Control of Torsional System by Novel Fractional Order PID<sup>k</sup> Controller, IEEJ Transactions on Industry Applications, Vol.~124, No.~3, pp.~312-317, 2004 (published)
- Chengbin Ma, Yoichi Hori, Time-domain Evaluation of Fractional Order Controllers' Direct Discretization Methods, IEEJ Transactions on Industry Applications (will be published in August, 2004)
- Chengbin Ma, Yoichi Hori, The Time-Scaled Trapezoidal Rule for Discrete Fractional Order Controllers, Nonlinear Dynamics, Kluwer Academic Publishers (accepted)



## Conferences (8)

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- Chengbin Ma, Yoichi Hori, Design of Robust Fractional Order PI<sup>a</sup>D Speed Control for Two-inertia System, Japan Industry Applications Society Conference, Aug. 2003
- Chengbin Ma, Yoichi Hori, Geometric Interpretation of Discrete Fractional Order Controllers based on Sampling Time Sampling Property and Experimental Verification of Fractional 1/sa Systems' Robustness, 19th Biennial Conference on Mechanical Vibration and Noise, ASME Design Engineering Technical Conferences & Computers and Information In Engineering Conference, Sept. 2003, Chicago, Illinois, USA
- Chengbin Ma, Yoichi Hori, The Application of Fractional Order Control to Backlash Vibration Suppression, 2004 American Control Conference



## Conferences (8)

- Chengbin Ma, Yoichi Hori, Tradeoff Adjustment of Fractional Order Low-pass Filter for Vibration Suppression Control of Torsional System, First IFAC workshop on Fractional differentiation and its applications, Bordeaux, France, July 2004
- Chengbin Ma, Yoichi Hori: ``An Introduction of Fractional Order Control and Its Applications in Motion Control", International session, The 23nd Chinese Control Conference, August~10-13, 2004, Wuxi, China
- Chengbin Ma, Yoichi Hori, Design of Fractional Order PI<sup>a</sup>D Controller for Robust Two-inertia Speed Control to Torque Saturation and Load Inertia Variation, The 4<sup>th</sup> International Power Electronics and Motion Control Conference, Xi'An, PRC, August 2004
- Chengbin Ma, Yoichi Hori, Speed Control of Multi-inertia System by Fractional Order Control Approach, the 8th IEEE International Workshop on Advanced Motion Control, Kawasaki, Japan, March 25 - 28, 2004



# Another impressive quotation for the end

"... We may express our concepts in Newtonian terms if we find this convenient but, if we do so, we must realize that we have made a translation into a language which is foreign to the organism which we are studying ..."

*G. W. Scott Blair, Measurements of Mind and Matter, Dennis Dobson, London, 1950* 

Nature works with fractional time derivatives. With **fractional order calculus**, we may be able to extend a lot of new things ...



